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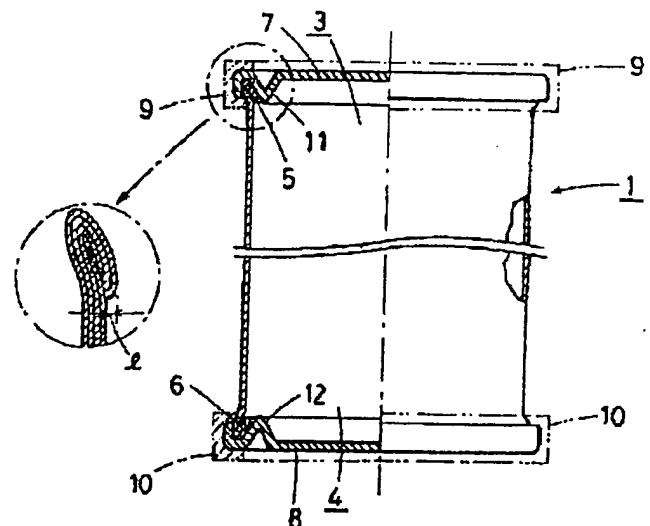
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APPLICANT : TAIYO SHIIRUPATSUKU KK;

INVENTOR : KASUYA MOTOHARU;

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TITLE : FIBER DRUM, ITS TUBULAR MAIN BODY, AND PRODUCTION OF THE TUBULAR MAIN BODY



ABSTRACT : PROBLEM TO BE SOLVED: To provide a fiber drum, its tubular main body, and the production method of the main body, the tube open part of which is strong, from which or in which an article can be taken out or put for storage without trouble, and which does not require work for separating another part from a paper material part.

SOLUTION: The tubular main body 1 of a fiber drum is provided on one end opening 3 and the other end opening 4 of a tube body formed in a tube shape using a paper material with ring shape parts 5, 6 formed by rolling inward one end opening 3 opening edge and the other end opening 4 opening edge. The fiber drum comprises the tubular main body 1, a cover body 11 and a bottom body 12 for closing the opening 3 and opening 4 of the tube body being adhered to the ring shape parts 5, 6 of the main body 1, and is fixed with tightening bands 9, 10 having a U shape cross section.

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